

# **JC ECKARDT GmbH**

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#### TICONA

Customer: Dornan Engineering Germany Ltd.

Site: Frankfurt am Main, Germany

Duration: 01/2010 - 06/2011

Manpower: 160

Hours worked: 180.000



- > 10.000 connections (E & I)
- ➤ 40.000 m cable tray
- ➤ 140.000 m electric cable
- > 200.000 m instrument cable
- ➤ 3.000 Hook-Ups installed
- ➤ 3.000 lights installed



### **TICONA**

Customer: Ticona GmbH / Zoth GmbH & Co.KG

Site: Frankfurt am Main, Germany

Duration: 06/2011 - 08/2012

Manpower: 50

Hours worked: 33.500





- ➤ 6.100 connections (E & I)
- > 8.000 m cable tray
- > 84.000 m elektric cabel
- > 96.000 m instrument cabel
- ➤ 1.900 Hook-Ups installed
- 6.000 m stainless steel pipe installed
- > 1.200 devices installed



### **KURARAY** line 6

Customer: Kuraray

Site: Frankfurt am Main, Germany

Duration: 2012 –2014

Manpower: 16

Hours worked: 23.000



- supply & installation of all cabel trays
- supply & installation of wiring for instrumentation, elektric & electric heat tracing
- Supply & mounting of the instrument piping
- Assembly of the entire plant illumination, Loop Check



### **BAS 500 F III**

Customer: BASF Schwarzheide GmbH

Site: Schwarzheide, Germany

Duration: 2013 – 2014

Manpower: 55

Hours worked: 98.000





- > 7.500 connections (E & I)
- mounting of cable trays
- > 175.000 m elektric cable
- > 200.000 m instrument cabel
- > 700 lights installed
- loop check, pre commissioning, documentation



## SASOL M1 / CCE

Customer: Sasol

Site: Brunsbüttel, Germany

Duration: 2014

Manpower: 58

Hours worked: 45.000





- ➤ 1.500 connections (E & I)
- > 9.900 m cable tray & AZ-channel mounting
- ➤ 65.000 m electric cable
- > 93.000 m instrument cable
- ➤ 26.000 Kg sopports mounted
- > 7.500 m copper tube installed



## **Electroplating plant**

Customer: Metallveredelung HUBER GmbH

Site: Kufstein, Austria

Duration: 01/2016 - 03/2016

Manpower: 5

Hours worked: 3.000



- ➤ Renewal DCS galvanic systrem G2 up to Siemens S7 with PROFINET incl. supply and installation of the system cabinets
- Conversion of conveyor technology
- Installation Siemens IWLAN with RCoax
- Consulting, comissioning support
- > As-build documentation



# **Revamp Modul 2 precipitation of lignin**

Customer: Weber Rohrleitungsbau / Fraunhofer CBP Leuna

Site: Leuna, Germany

Duration: 04/2017 – 08/2017

Manpower: 2

Hours worked: 1.050



- Modification of the research module for lignin precipitation
- Delivery mounting material
- Extension of the EMSR-System
- ➤ Installation of FTIR-Measurement
- Support in commissioning
- > As-build documentation



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#### **ASU 11**

Customer: Linde AG

Site: Duisburg, Germany

Duration: 05/2011 - 09/2011

Manpower: 33

Hours worked: 18.000



- > 26.000 m electric cable
- > 30.000 m instrument cable
- > 1.870 m protective tube
- > 709 measurement points
- > 1.850 m cable trays
- ➤ 810 electrical connections
- > 700 instrument connections
- > 5.300 m stainless steel tube (1.050 connections)



## Gas Compressor Station ME 3 & ME 4

Customer: Siemens Duisburg / Lincoln GB / Weber

Site: Werne, Germany

Duration: 2011 – 2012

Manpower: 6

Hours worked: 5.500



- > 5.000 m electric cable
- > 7.000 m instrument cable
- Assembly according to british standard
- > 50 measurements installed
- > 500 m cable trays
- Placing of control cabinets
- > Installation of junction boxes



### **ASU**

Customer: Linde AG

Baustelle: Motherwell, Scottland

Duration: 06/2012 - 08/2012

Manpower: 15

Hours worked: 5.000



- > 3.700 m electric cable
- ➤ 4.600 m instrument cable
- ➤ 220 installed measuring points
- > 320 m cable tray
- > 225 electric connections
- > 185 instrument connections
- > 900 m stainless steel pipe (250 Connections)



#### **ASU**

Customer: Linde AG

Site: Reghaia, Algeria

Duration: 10/2012 - 01/2013

Manpower: 15

Hours worked: 5.000



- > 3.700 m electric cable
- ➤ 4.600 m instrument cable
- 220 installed measuring points
- > 320 m cable tray
- > 225 electric connections
- > 185 instrument connections
- > 900 m stainless steel pipe (250 connections)



## **Butadiene plant extension**

Customer: Linde AG

Site: Wesseling, Germany

Duration: 11/2012 – 06/2013

Manpower: Assembly: 25 / Shutdown: 46

Hours worked: 30.000





- > 12.800 m electric cable
- > 15.200 m instrument cable
- 300 installed measuring points
- > 3.200 m cable tray
- > 330 electric connections
- > 420 instrument connections
- > 800 m stainless steel pipe



#### **ASU 1510 AXTB**

Customer: Linde Engineering AG / Linde Gas CZ

Baustelle: Trinec, Czech Republic

Duration: 01/2014 - 06/2016

Manpower: 36

Hours worked: 40.100



- > 28.000 m electric cable
- > 30.000 m instrument cable
- 9.000 m electric heat tracing
- 220 installed measuring points
- Delivery, Assembly of all cable tray systems
- > 3.200 m stainless steel pipe and tubes
- Installation af the lighting
- Loop Check, AS-Built, Pre Commissioning



#### **ASU**

Customer: Linde AG

Site: Stenungsund, Sweden

Duration: 01/2014 - 03/2015

Manpower: 14

Hours worked: 7.300



- Gas detection system
- > Earthing
- > 12.800m cable tray
- > 560 m fibre optic cable
- ➤ 680 m stainless steel pipe
- > 5.900 m electric cable
- > 7.800 m instrument cable



## **Ethane Tank Noretyl / Ineos**

Customer: TGE Gas Engineering

Site: Rafnes, Norway

Duration: 03/2014 – 11/2014

Manpower: 17

Hours worked: 10.700



- ➤ 1600 electrical connections
- > 900 instrument connections
- ➤ 460 installed measuring points
- > 20 air manifolds
- Lighting protection
- > 15.700 m electric cable
- > 7.200 m instrument cable



### **Gas Terminal**

Customer: Linde Engineering Dresden GmbH / Gassco

Site: Dornum / Emden, Germany

Duration: 03/2014 - 06/2016

Manpower: 38 135

Hours worked: 21.800 181.00





- > 25.000 m electric cable
- > 29.000 m instrument cable
- ➤ 6.000 m fibre optic cable,
- ➤ 1.350 E & I Connections,120 Lamps
- > 25.200 m Cable Tray System
- ➤ 1.300 m Earthing & Lighting Protection
- ▶ 150 Cabinets & 68 Junction Boxes
- Loop Check, AS-Built, Pre Commissioning



### **H2-Plant**

Customer: Air Liquide

Site: Ludwigshafen, Germany

Duration: 2015

Manpower: 40

Hours worked: 89.604





- > 7.400 electrical connections
- > 3.300 instrument connections
- 620 installed measuring points
- 12.800 m cable tray
- > 57 air manifolds
- ➤ 4000 m fibre optic cable
- 14.300 m electric heat tracing
- 10.100 m stainless steel tubing



## **PPC Electrolysis**

Customer: PPC

Site: Thann, France

Duration: 2015

Manpower: 22

Hours worked: 17.000



- ➤ 1.400 electric connections
- > 400 instrument connections
- ➤ 600 measuring points installed
- > 2.700m cable tray
- > 15 air manifolds
- ➤ 2150m stainless steel tubing
- > As-built-documentation
- 52.000m Cable (electric & instrument)



#### **HCl-Plant**

Customer: Thyssen Krupp Uhde

Site: Ludwigshafen, Germany

Duration: 2015

Manpower: 87

Hours worked: 100.600



- > ICAPS-documentation
- > 3.000 instrument connections
- ➤ 650 installed measuring points
- ➤ 11.900 m cable tray
- > 50 air manifolds
- ➤ 4900m fibre optic cable
- Electric heat tracing
- Stainless steel tubing



### **Ethane Tank Borealis**

Customer: TGE Gas Engineering GmbH

Site: Stenungsund, Sweden

Duration: 10/2015 – 08/2016

Manpower: 18

Hours worked: 11.200



- ➤ 1700 electrical connections
- > 950 instrument connections
- ➤ 480 installed measuring points
- > 20 air manifolds
- Lighting protection
- ➤ 16.000 m electric cable
- > 7.500 m instrument cable



#### **ASU**

Customer: Linde AG

Site: Eisenhüttenstadt, Germany

Duration: 2016

Manpower: 30

Hours worked: 20.900



- > 18.300 m electric cable layed
- > 52.200 m instrument cable layed
- ➤ 4.940 m cable trays installed
- 23 manifolds and 120 lights installed
- 8 cabinets, 195 junctin boxes installed
- ➤ 945 E-connections / 2.028 I-connections
- > 520 m electric heat tracing
- > 980 loops checked



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## **Incinertion plant**

Customer: Areva / Uniper

Site: Delfzijl, Netherlands

Duration: 2009 – 2010

Manpower: 50

Hours worked: 29.000



- > 86.000 m electric cable
- > 90.000 m non-halogen instrument cable
- > 2.000 electric connections
- > 900 instrument connections
- > 2.800 m piping
- 3.000 m 630mm² layed an 96 10kV connections



## **Coal-fired power plant**

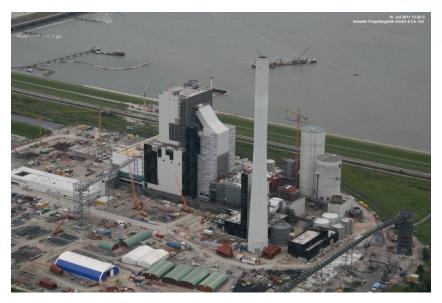
Customer: Hitachi Power Europe GmbH

Site: Wilhelmshaven, Germany

Duration: 2010 – 2014

Manpower: 42

Hours worked: 50.000



- > 74.000 m electric cable
- > 91.000 m instrument cable
- > 5.300 electric connections
- ▶ 6.500 instrument connenctions
- 5.200 m stainless steel tube (incl. welding)
- ➤ 18.000 m piping
- Installation of provided temperature measuring devices



## **Coal-fired power plant Tractebel**

Customer: Cofely Fabricom sa Belgium

Site: Wilhelmshaven, Germany

Duration: 2010 – 2014

Manpower: 60

Hours worked: 228.000



- > 220.000 m cable installed
- > 5.500 m earthing rope installed
- ➤ 69.700 Connections
- > 31.000 m cable tray
- ➤ Installing, connection, logging of the 12/20kV- & 18/30kV-stations
- ➤ Installation VESDA RWA (4.500 m pipe)
- ➤ 4.200 lights installed



# **Coal-fired power plant**

Customer: Hitachi Power Europe GmbH

Site: Datteln, Germany

Duration: 06/2010 - 12/2012

Manpower: 15

Hours worked: 10.000



- > 12.000 m electric cable
- > 15.000 m instrument cable
- 2.200 electric connections
- > 2.600 instrument connections
- > 5.100 m cable tray
- Installation of provided temperature measuring devices
- Installation of all cabinets



## **Coal-fired power plant Gaisburg / Münster**

Customer: Siemens AG

Site: Stuttgart, Germany

Duration: 2011

Manpower: 6

Hours worked: 4.500



- Laying, connection, testin 6kV cable
- Exchange process logic control
- E & I Kabel layed and installed
- > Fibre optic cable layed and installed
- Exchange field devices
- Installing of cable tray systems



## **Coal-fired power plant MPP-3**

Customer: Hitachi Power Europe GmbH

Baustelle: Maasvlakte, Netherlands

Duration: 02/2012 - 09/2013

Manpower: 41

Hours worked: 10.000



- > 9.500 m electric cable
- ➤ 40.000 m instrument cable
- ➤ 850 electric connections
- 24 connections medium voltage
- > 2.900 instrument connections
- ➤ Installation of 13 cabinets
- ➤ Installation of 500 junction boxes
- ➤ 6.000 m secondary cable trays



### **GUD-Kraftwerk**

Customer: Siemens AG

Site: Hürth Knapsack, Germany

Duration: 06/2012 – 2013

Manpower: 65

Hours worked: 60.000



- Installation & final assembly transformer
- General switch installation
- Put up power control centers
- Installation of the PLS-cabinets
- Installation of the battery unit (UPS)
- ➤ Mounting of all cable tray systems
- Laying of medium voltage and low voltage cable



## Fuel gas cleaning plant

Customer: Andritz / BASF

Site: Ludwigshafen, Germany

Duration: 09/2012 - 03/2013

Manpower: 18

Hours worked: 8.500



- ➤ 450 electric connections
- > 750 instrument connections
- ➤ 3.450 installed measuring devices
- ➤ 4.200 m cable tray
- ➤ 100 electric devices up to 1kV
- ➤ 26 MCC-cabinets



## **Exchange DLC Hydroelectric power station**

Customer: Andritz Hydro GmbH / Österreichisch-Bayerische Kraftwerke AG

Site: Vienna, Austria

Duration: 10/2015 – 02/2017

Manpower: 3

Hours worked: 6.300



- Reassembly transformer 10,5kV / 450V
- > 27.500 m cables
- > 210 m cable trays
- > 1.140 cable connections
- Dismantling process control
- Exchange sensors for Turbine measuring
- Fire protection
- External plant modification (Level system)



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### **Excavator**

Customer: Siemens / BSW Rheinbraun

Site: Garzweiler, Germany

Duration: 2013 – 2014

Manpower: 37

Hours worked: 32.000



- Disassambly & re-installation
- ➤ 100 cabinets
- ➤ 650 electric devices
- > 1.200m cable tray
- > 63.000 m cable
- 3050 cable connections medium voltage / low voltage



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### **Shutdown Total Raffinerie Mitteldeutschland**

Customer: Total Raffinerie Mitteldeutschland GmbH

Site: Leuna, Germany

Duration: 05/2014 - 07/2014

Manpower: 35

Hours worked: 11.700





- Preparation of Roser-maps
- Revision und repair of control valves and various MSR-devices
- Loop check
- Pre commissioning
- Documentation



#### **Shutdown Powerstation 1**

Customer: Evonik

Site: Marl, Germany

Duration: 2015

Manpower: 34

Hours worked: 20.400



- Migration of power plant 1 Block 5
- 28.500m cable (electric & instrument)
- Converting, testing, comissioning of 60 Auma-drives
- Exchange emission measuring
- ➤ Transmission of 1.400 measuring points to the new logic control center
- exchange of 1.900 internal cable wirings



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#### Framework contract

Customer: BASF AG

Site: Ludwigshafen, Germany

Duration: 1952 - today

Manpower: 100

Working hours pa: 195.000





- > EMSR installation, service, maintenance
- Consulting, engineering, reengineering
- Systemexpansions & renewing
- Plant-revisions & Shutdown
- Periodcal testing & quality control
- Medium voltage works
- > Ressource management
- Analytic measurement technology



#### Framework contract

Customer: Ineos GmbH

Site: Köln Worringen, Germany

Duration: 1962 - today

Manpower: 70

Hours worked pa: 152.000



- > EMSR installation, service, maintenance
- Consulting, engineering, reengineering
- Systemexpansions & renewing
- Plant-revisions & Shutdown
- Periodcal testing & quality control
- Commissioning
- Ressource management
- Documentation



#### Framework contract

Customer: Industriepark Höchst

Site: Frankfurt am Main, Germany

Duration: 3 Years

Manpower: 40

Hours worked pa: 70.000



- ➤ EMSR installation, service, maintenance
- Consulting, engineering, reengineering
- Systemexpansions & renewing
- Plant-revisions & Shutdown
- Periodcal testing & quality control
- Medium voltage works
- > As Built Documentation, Comissioning
- Lighting installations (EIB / KNX)



#### Framework contract

Customer: Evonik AG

Site: Marl, Germany

Duration: 4 Years

Manpower: 90

Hours worked pa: 159.000





- > EMSR installation, service, maintenance
- Consulting, engineering, reengineering
- Systemexpansions & renewing
- Plant-revisions & Shutdown
- Periodcal testing & quality control
- Medium voltage works
- As Built Documentation, Comissioning
- Analytic measurement technology



#### Framework contract

Customer: Sasol Germany

Site: Brunsbüttel, Germany

Duration: 2014 - today

Manpower: 5 - 10 Hours worked pa: 13.000



- > EMSR installation, service, maintenance
- Consulting, engineering, reengineering
- Systemexpansions & renewing
- ➤ Plant-revisions & Shutdown
- Periodcal testing & quality control



#### Framework contract

Customer: Sasol Germany

Site: Marl, Deutschland

Duration: 2015 - heute

Manpower: 5 - 10 Hours worked pa: 13.000



- > EMSR installation, service, maintenance
- Consulting, engineering, reengineering
- Systemexpansions & renewing
- Plant-revisions & Shutdown
- Periodcal testing & quality control
- Medium voltage works
- > As Built Documentation, Comissioning



#### Framework contract

Customer: Bayer / DOW / Lanxess / HiBis GmbH/ Heraeus Quarzglas GmbH & Co. KG

Site: Bitterfeld, Deutschland

Duration: 2006 - today

Manpower: 10 - 15 Hours worked pa: 32.000



- > EMSR installation, service, maintenance
- Consulting, engineering, reengineering
- Systemexpansions & renewing
- Plant-revisions & Shutdown
- Periodcal testing & quality control
- Medium voltage works
- > As Built Documentation, Comissioning



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## Paper machine

Customer: Papierfabrik Rieger GmbH

Site: Trostberg, Germany

Duration: 2008 - 2010

Manpower: 10

Hours worked: 3.000



- Exchange DCS Honeywell Measurex Vision with Siemens PCS7SW – & HW-Engineering of 600 I/O's with PCS7 and WSCAD
- Creation of SW-Typicals
- Supply and connection of I/O cabinets and I/O-boxes, cable tray installation
- Installation fibre optic ring
- Loop-Check, Comissioning



## Paper machine

Customer: Felix Schöller Spezialpapiere

Site: Osnabrück, Germany

Duration: 2009 - 2010

Manpower: 65

Hours worked: 35.000



- Disassambly unused cable tray systems
- Installation of secondary cable routings
- Cable supply, -installation and -connection
- Installation of measuring devices & impulse tubes
- > Revision of wire sizes
- Installation fibre optic system for the DCS
- > Functional test with as-built documentation



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# **KAUST King Abdullah University of Science and Technology**

Customer: Kinetics / Kaust

Site: Saudi Arabia

Duration: 2011 - 2012

Manpower: 26

Hours worked: 35.000



- E/MSR-installation works in cleanroom conditions
- > 38.000 m electric and instrument cable
- > 730 instrument connections
- 2.600 m cable tray system installed
- ➤ 650 installed measuring points
- Installation of all racks and cabinets



### **EMCE-project**

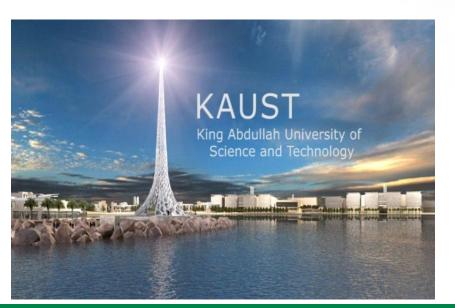
Customer: Kinetics / Kaust

Site: Ludwigshafen, Germany

Duration: 2007 - 2008

Manpower: 43

Hours worked: 24.000



- E/MSR-installation works in cleanroom conditions
- ➤ 69.000 m electric and instrument cable
- > 18.000 m cable protection tube installed
- Devices installed and connected
- Installation of all racks and cabinets



#### Lantus

Customer: Linde AG / Aventis

Site: Frankfurt am Main, Germany

Duration: 2001 - 2002

Manpower: 93

Hours worked: 75.000



- E/MSR-installation works in cleanroom conditions
- > 84.000 m electric and instrument cable
- 1.030 instrument connections
- ➤ 4.700 m cable tray system
- ➤ 1.360 installed measuring points
- Installation of all racks and cabinets